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Klartrochemisches Kombinat Bitterfeld

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THIS IS UNEVALUATED INFORMATION

SOURCE

- 1. The Electro-chemical Combine in Bitterfeld consists of an Inorganic Department. a Mitrogen Department, an Organic Department, a Plastice Department, a Morth Hant, a Light Retal Department (South Plant), and a power plant. These departments are subdivided into a number of individual installations, some of which are still under construction or being expanded. In 1950 a new chronic acid installation and a caustic soda decomposition installation (Aetznatronzersetzung) were added to the installations of the inorganic department. Early in 1951, the chromic acid installation was not yet operating at full capacity. The caustic sads decomposition installation achieved the required capacity production a few days after it was put into operation. Aluminum Plant I which is being reconstructed on the plant site at Ditterfeld-Sued, is scheduled to be completed by September 1991 and will have an annual capacity of 15,000 tons. Flans for the reconstruction of the Aluminum Plant II on the former plant site in Mitterfeld-Nord are also being worked out. Estimates as to the cost have been completed and reconstruction work is allegedly scheduled to start on 1 October 1951. This installation, which will have an annual capacity of 20,000 tons, is scheduled to be completed by summer 1952. Investments for the expansion of aluminum production in 1951 total 29 million eastmarks.
- Sodium metal was produced only on a laboratory scale in the beginning of May 1951. Small shipments of sodium metal were sent to the Buna Flant in Schkopau W 52/E 91) and the Agra Plant in Colfen (M 52/E 1h). Large-scale plant production of sodium is expected to start soon. A chlorine condensing installation in the North Plant was temporarily operated to meet the large export demand for chlorine. However, by an order of the SAG general management in Dorlin-Weissensee (N 53/Z 85), the chlorine sales to Sweden and Western Germany were suddenly stopped and the chlorine had to be blewn off, The Svenska Klorfabriker A.B. Stockholm had contracted for the delivery of 2,500 tons of chlorine for the first half year of 1951, 21h tons of which had been supplied when the exports were stopped. Regotiations were still under way regarding the delivery of 5,000 tons of chloring to the U.S.S.R. A reparations order calling for the delivery of 200 tons of 90 degree chloride of lime, at 212 can tmarks per ton, has to be filled immediately. The production of calcium metal was temporarily suspended early in December 1950. In Earch 1951, the inventories of calcium metal consisted of 33 tons of crude notal, and 33 tons of distilled pure metal. The current production of yellow and red phosphorous by the Combine appears to be jeopardized by the increasing

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necessity for repairs on the antiquated installations. deliveries to the U.S.S.R. leave as "Friority Shipments" (bevorzuste Lieferunger) via Stettin (0.5h/Q.55) with no indication as to the place of Costination. Larium sulfate which is from of inputities is required as raw material for the production of barium carbonauc. At present, 600 tons of such barium sulfate are supplied monthly by the Hosnitz (I 51/J 63) Time. Powerer, Mass syphies are for below requirements. To date, the Jeficif has been belanced by imports. It is planned to put on additional mine into operation which will increase the production to about 1,000 form mosthing. The total Goviet Cone requirements of barium carbonate are approximately 2,500 tens, of which 1,500 tens will allegedly be provided by imports. The Reichsbahn requires 1,000 tons of barium carbonate annually, and the Zeiss Plant in Jena (1 51/J 66) requires 500 tons annually. In 1950 the barius chloride production was 932 tens of which 744 tons were for sale and 188 tons were for plant requirements. Of the 7th tens of barium chloride, her were shipped to Czechoslovekia, 31 tons were supplied to the SAS enterprisses, and 309 tens to other conumers. The production of titanium dioxide, used as a pigment in the dye and varnishing industry, cannot Addill the Soviet Zone requirements which amount to about 1,200 tons amountly. The production of Silirone and. Trosiline which are used in the production of washing agents, increased during 1950. The following emounts of these products are required menthly: about 1,000 tons by the Persil Flord in Conthin (E 53/2 03), 60 tons by the Sapotex Elbe-Chamie in Wittenberg 41 52/8 37), 250 tons by the Konsumseifenfabrik in Riesa (E 52/E 81), 30 tons by the Ronsum Scilonfabrik in Ascheroleben (E 52/E 55), 60 tons by the Fettelemie in Chemnitz (N 51/K 66), 500 tons by industries which produce as well as consume these items and 1,000 tons by h5 other consumer plants. The total nonthly requirements amount to 2,900 tons. Since the production of Silirone and Trosiline wannot be increased beyond 2,000 tens monthly, it was suggested that consumers reduce their requirements. The nitrogen department did not receive adequate supplice of amnonic from the Leuna (1 52/D 91) Plant in 1950. Shipments of nitrogen compounds from yea Combine in 1950 comprised 14,800 tons of 35 percent armonium mitrate shipped to the Schoenebeck (1:53/D 78) and Chaschwitz (0 52/4 60) Plants.

3. Only limited supplies are available of alumina, which is required as raw material for aluminum electrolytic installations. The requirements are met on an almost day to day basi by imports from lestern Germany. On the January 1951, a shipment was confiscated at Welmstedt (M 53/Y 20) which probably consisted of alumina, sent under false declaration. Following this, the alumina stocks of the Combine laster until 20 January 1951. The Soviet and German commercial managers of the Combine took steps in deissensee and Earlshorst to overcome the difficulties. The following aluminum products were manufactured in January 1951:

<u>P</u> :	roduction (Units)	Orders (Units	3)
Washing boilers	3,350	3,032	
Heat and dough vats	250	676	
Washing tubs	1,000	7,124	
Containers for Pertilizer Cistri- bution	5,000 - 6,000		
Skylights	1,000	2,693	
Buckets	5,000 - 6,000		
Milk cans	3,000	6,114	
Milk cans for transportation	-	7,431	
Podsteads	1:,750	7,709	
Fink beds (Etagonbett		50.000	
Nospital beds	-	35,000	
Carbage cans	1,500 - 2,000		
Semi-finished extruded material (Strangpressen-Halbage)	is 350 tons	600 tons	
olesian en la lectro de la sur- p rocuction)	214 tens	2001 bond	

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- There is an agreement between the Combine in Eitterfeld and the Biemens-Flania regarding the production of graphite electrodes. According to this agreement the Bitterfeld Combine supplies graphite electrodes to the chemical industry in the Soviet Zone of Germany and the Sigmens-Flania supplies this item to the metallurgical industry. The Siemens-Plania messos the crude electrodes and supplies them to the Nitterfeld-Combine for graphitization. The only Soviet Zone electrode press is in the Siemens Plania. Early in February 1951 it was under repairs for four weeks. During this time the production of this kind of electrodes was completely suspended. The quality of the electrodes continues to deteriorate because the quality of the anthracite, used for graphite production, is becoming worse. At the end of March 1951 the last anthracite stocks of the Heinrich Mine in the Muhr District were exhausted although they had been supplemented by other anthracite supplies. The electrodes will lose about 20 percent of their efficiency if good quality anthracite is not obtained. In 1950 graphite electrode deliveries from the Eitterfeld Combine consisted of 326 tons to the SAC Euna in Schkopau, 162 tons to the SAG Farken in Wolfen (M 52/F lb), 39 tons to the VVB Zellstoff in Pirna (N 52/F 30), 60 tons to the VVB Elektrochemie in Armendorf (N 52/D 92), 36 tons to the VVB Solvay in Osternienburg (E 52/D 96), 132 tons to the VVB Solvay in Testeregeln (E 52/D 58), and 38 tons to the VVB Hoyden in Radebeul (F 52/F 19). The graphite electrode deliveries totaled COL tons.
- The Pitterfeld Corbine supplied the following amounts of ferromolybdenum, computed on the molybdenum content, to the metal-working industries: 2,137.37 kg valued at 3h,61h.65 eastmarks in 19h3, 39,h63 kg at 602,093.30 castrarks in 1949, and 3,063.98 kg at 46,765.15 eastmarks in 1950. 1946 to 1950 the chief recipients of this product were the German Trade Center which received 32,600 kg, the SAG Otto Gruson in Magdeburg (E 53/Y 60) which received 7,036.14 kg, the Max Jahn Plant in Leipzig (N 52/E 21) which received 2,113 kg, the Maximilian Ironworks in Unterwellenborn (E 51/J 63) which received 1,005.32 kg, the Krupp-Gruson Plant in Magdeburg which received 869 kg, the Textima Knitting Machine Factory in Chemnitz (N 61/ K 6') which received h17 kg, the Fartenfabrik in Wolfen which received 250.90 kg, and the Aluminum Metal Construction Florit in Merseburg (M 52/D 91) which received 200.20 kg. In February 1951 the SAC AMO Machine Factory in Magdeburg-Buckau (M 53/Y 60) requested 1.5 tons of ferromolybdonum which could not be delivered because of the shortage of raw materials. The plant had to be referred to the German Trade Center which allocates the state reserves. The same applies to ferrotitanium. The Eitterfeld Combine now produces ferrochronium by a recently developed alumino-technical (sic) process. In February 1951, 3.5 tons of ferrochromium, with a chromium content of 60 percent and a maximum of one percent of carbon, were produced.) The SAC Krupp-Cruson Plant in Hagdeburg is very interested in obtaining ferrophosphorus supplies and would initially require 40 tons monthly. Deliveries of ferrophosphorus, with a 25 percent phorsphorous content and a maximum one percent silicon content, are scheduled to be made in 10-ton shipments. A new continuously operating installation for the tricresylphosphate production was established in the organic department. There are still some difficulties to be overcome in building up the production of Hexa products.
- 6. The FCU production installation (Igelit) requirement autoclaves. A number of old autoclaves were shiped to the Thale (N. 52/D 25) Ironworks for reenapeling and a year later had not yet been completed. In January 1951, 200 tons of PCU pasts were produced. The German Trade Center (DEZ) had 900 tons of PCU past stored in Bitterfeld which could be distributed in the second quarter of 1951. However, to date only small allocations have been received due to the slow administrative procedure in the DEZ. In January 1951, it still appeared to be impossible to meet the Soviet Zone domestic requirements of PCU powder because of interzonal and export obligations. However, when sales to Western Germany were stopped, inventories began to pile up in the Corbine. The following Igelit items were produced in January 1951:

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Itams		<u>Units</u>
Regular aprons	l	100,000
Laboratory apro	ons	5,000
Industrial apro	onis	2,000
Printed aprons	for local costumes	5,000
(Trachtonschu		
Towels		10,000
Line cesings	(Leitungsschoner)	10,000
Doots	about	7,000 pair
Shoes	about	15,000 pair

Reginning with March 1951, 13,000 pair of boots and 24,000 pair of shees are scheduled to be produced monthly. Nowever, about 100,000 pairs of shees are stored in Ditterfeld and thousands of pairs at the DNZ. There is a tendency to cut out private business.

- 7. According to an order, deliveries of special products made of Vinidur, including tubes, may be made only on reparations accounts or directly to the Wiemut A.C. No exceptions are permitted despite high domestic requirements. The production of 05 percent formic acid is expected to start by the end of 1951. In 1951, 216 tons of benzoic acid are scheduled to be produced. The following items are scheduled in the 1951 export plan:
 - 1,500 tons of oxalic acid, from a total production of 1,550 tons.
 800 tons of tricresylphosphate, from a total production of 2,400 tons.
 2,500 tons of carbon tetrachloride from a total production of 4,560.
 5,000 tons of Cesarol spraying agents from a total production of 13,500 tons.
- 8. The 1950 production quotas of the various departments of the Combine were fulfilled as follows: *

	First half of 1950 (percentage)	east half of 1950 (percentage)
Inorganie department	105.7	108.9
Hitrogen department	97.1	108.0
Organic department	69.8	123 .1
Plastic#department	1014.1	110.6
Morthern Plant /	97. 1	123.1
Light metal department	107.3	130.1
Power plant	103.1	109.0

- 9. The following projects of the Central Research Laboratory in the Bitter-feld Combine were emphasized in a report, nade by manager Dr. Heyder (fmu) early in 1951:
 - a. Fertilizer with phosphate content.
 - b. Froduction of alumina from clay.
 - c. Development of permanent magnets (Dauermagneten).
- 10. The SAG Electro-Chemical Combine in Eitterfeld is under the administration of the Soviet general manager, Belyayev (fnu) and the German general manager, Br. Heydor. The commercial managers are Soviet manager, Shutikov, (fnu), and German managers, Eueller (fnu) and Schumann (fnu). The purchasing manager is Otto (fnu). The sales office of the Combine is at 25 Mittelstrasse in Berlin. The personnel of this office includes one Fram Bartsch, nee Salin (half Russian) (fnu) who was formerly the secretary of the general manager. The commercial transactions of the Combine are controlled by the Chemical Department for Lomestic and Foreign Trade, of the Chief Chemical Department of the Essociation for Inner German Trade (IDH),

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and DAHA Chemie. All these offices are located in Berlin. According to an order of the Soviet general management issued early in 1951, sales to private firms are no longer permitted. Sales must be handled exclusively by state organizations such as VEB, DNZ, HO, and KNU. Sales to private firms previously amounted to 30 to 35 percent of the total sales. The production costs of the Combine are considerably higher than the controlled sales prices which are still based on 19th prices for the producer. However, the state trade erganizations obtain much higher prices in the interzonal and export trade. Thus, there is an annual loss of about 3 million eastmarks.

11. The number of employees increased from 11,300 on 1 January 1950 to 12,316 on 1 January 1951. The percentage of female workers increased from 72.3 percent on 1 January 1950 to 24.6 percent on 1 January 1951. Only 2.8 million eastmarks are allocated for large scale repairs in the Combine in 1951.

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1 Annex: production schedule.

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